

# TECHNICAL DATA- Epoxy Base Coat HIGH BUILD EPOXY PRIMER

## PRODUCT DESCRIPTION:

Epoxy Base Coat is a two component 93% (+/- 1%) solids epoxy colored coating designed for applications where a high solids primer is needed before applying high solids or 100% solids topcoats for build coats over concrete.

## RECOMMENDED FOR:

Recommended for a high build basecoat on concrete or masonry. Product is suitable in many chemical exposure environments.

## SOLIDS BY WEIGHT:

93% (+/- 1%)

## SOLIDS BY VOLUME:

85% (+/-2%)

## VOLATILE ORGANIC CONTENT:

Part A= .14#/gallon, part B= 2.1#/gallon

Mixed VOC less than 95 g/l

## STANDARD COLORS:

Off white, light gray, medium gray, tile red, beige

## OTHER COLORS ALSO AVAILABLE:

Dark gray, charcoal gray, brown, tan, light blue, and green

*Special colors are available upon request*

## RECOMMENDED FILM THICKNESS:

6-12 mils

## COVERAGE PER GALLON:

133-267 square feet per gallon @ 6-12 mils

## PACKAGING INFORMATION

3 gallon kit (volume approximate) and 15 gallon kits (volume approximate)

## MIX RATIO:

12 pounds (1.0 gallon) part A to 3.85 pounds (0.50 gallons) part B (volumes approx.) (standard colors)

## SHELF LIFE:

1 year in unopened containers

## FINISH CHARACTERISTICS:

Gloss (typical 60 at 60 degrees )

## ABRASION RESISTANCE:

Taber adrasor CS-17 calibrase wheel with 1000 gram total load and 500 cycles = 45 mg loss

## ADHESION:

430 psi @ elcometer (concrete failure, no delamination)

## VISCOSITY:

Mixed= 500-800 cps (typical, most colors)

## DOT CLASSIFICATIONS:

Part A "not regulated"

Part B "Flammable Liquid N.O.S., 3, UN1993,PGIII"

## FLEXURAL STRENGTH:

8,200 psi @ ASTM D790

## YIELD COMPRESSIVE STRENGTH:

8,300 psi @ ASTM D695

## TENSILE STRENGTH:

6,800 psi @ ASTM D638

## GARDNER VARIABLE IMPACTOR:

50 inch pounds direct – passed

## ULTIMATE ELONGATION:

2.5%

## HARDNESS:

Shore D= 80

## CURE SCHEDULE: (70°)

pot life – 1 1/2 gallon volume .....35-55 minutes

tack free (dry to touch)..... 6-9 hours

recoat or topcoat..... 10-14 hours

light foot traffic.....12-16 hours

full cure (heavy traffic)... .....2-7 days

## APPLICATION TEMPERATURE:

60-90 degrees F with relative humidity below 85% for best results

## CHEMICAL RESISTANCE:

REAGENT	RATING
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butanol	C
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xylene	C
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1, 1, 1 trichloroethane	B
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MEK	A
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methanol	A
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ethyl alcohol	C
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skydrol	B
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10% sodium hydroxide	E
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50% sodium hydroxide	D
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10% sulfuric acid	C
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70% sulfuric acid	A
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10% HCl (aq)	C
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5% acetic acid	B
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Rating key: A - not recommended, B - 2 hour term splash spill, C - 8 hour term splash spill, D - 72 hour immersion, E - long term immersion. NOTE: extensive chemical resistance information is available through your sales representative.

## PRIMER:

None required unless substrate is very porous, then use QM1015 to eliminate air release defects.

## TOPCOAT:

Recommend epoxy coatings or high builds. Topcoat with aliphatic urethanes for increased UV stability.

## LIMITATIONS:

\*Color stability or gloss may be affected by environmental conditions such as high humidity or chemical exposure.

\*Colors may vary from batch to batch.

\*This product is not UV color stable but has fairly good color stability, topcoat recommended but optional.

\*Substrate temperature must be 5°F above dew point.

\*For best results, apply a 1/4" nap roller.

\*All new concrete must be cured for at least 30 days prior to application.

\*Although a thinner or lower solids primer is generally unnecessary, some more porous substrates may benefit by the use of a lower solid primer, with this product as an intermediate coat.

\*Physical properties data based on neat resin.

\*See reverse side for application instructions.

\*Physical properties are typical values and not specifications.

\*See reverse side for limitations of our liability and warranty.

# INSTRUCTIONS (Epoxy Base Coat)

- 1) **PRODUCT STORAGE:** Store product in an area so as to bring the material to normal room temperature before using. Continuous storage should be between 60 and 90 degree F. Low temperatures or great temperature fluctuations may cause crystallization.
- 2) **SURFACE PREPARATION:** The most suitable surface preparation would be a fine brush blast (shot blast) to remove all laitance and provide a suitable profile. All dirt, foreign contaminants, oil, and laitance must be removed to assure a trouble free bond to the substrate. A test should be made to determine that the concrete is dry; this can be done by placing a 4'X4' plastic sheet on the substrate and taping down the edges. If after 24 hours, the substrate is still dry below the plastic sheet, then the substrate is dry enough to start coating. The plastic sheet testing is also a good method to determine if any hydrostatic pressure problems exist that may later cause disbonding.
- 3) **PRODUCT MIXING:** This product has a mix ratio of 12# part A to 3.85# part B for standard colors. Standard packages are in pre-measured kits and should be mixed as supplied in the kit. We highly recommend that the kits not be broken down unless suitable weighing equipment is available. After the two parts are combined, mix well with slow speed mixing equipment such as a jiffy mixer until the material is thoroughly mixed and streak free. After mixing, transfer the mixed material to another pail (the transfer pail) and again remix. The material in the transfer pail is now ready to be applied on the primed substrate. Improper mixing may result in product failure.
- 4) **PRIMING:** This product is only intended as a high solids primer suitable for most substrates. However, if the surface is very porous, then a lower solids primer might be more suitable to reduce the possibility of air release problems occurring.
- 5) **PRODUCT APPLICATION:** The mixed material can be applied by brush, or roller. However, the material can also be applied by a suitable serrated squeegee and then back rolled as long as the appropriate thickness recommendations are maintained. Maintain temperatures and relative humidity within the recommended ranges during the application and curing process. If concrete conditions or over aggressive mixing causes air entrapment, then an air release roller tool should be used prior to the coating tacking off to remove the air entrapped in the coating. Thinner applications will not level as well as higher build applications.
- 6) **RECOAT OR TOPCOATING:** Although a topcoat is recommended, it is optional. Many topcoats are suitable for placement over this coating including both urethanes and epoxies. When topcoating this product, you must first be sure that the coating has tacked off before topcoating can commence. Before topcoating, check the coating to verify no epoxy blushes were developed (a whitish, greasy film or deglossing). If a blush is present, it must be removed prior to topcoating. A standard type detergent cleaner can be used to remove any blush. Many epoxy coatings and urethanes are compatible for use as a topcoat for this product as well as multiple coats of this product as an intermediate build coat.
- 7) **CLEANUP:** Use xylol
- 8) **FLOOR CLEANING:** Caution! Some cleaners may affect the color of the floor installed. Test each cleaner in a small area, utilizing your cleaning technique. If no ill effects are noted, you can continue to clean with the product and process tested.
- 9) **RESTRICTIONS:** Restrict the use of the floor to light traffic and non-harsh chemicals until the coating is fully cured (see technical data under full cure). It is best to let the floor remain dry for the full cure cycle. Dependent on actual complete system application, surface may be slippery, especially when wet or contaminated; keep surface clean and dry.

## NOTICE TO BUYER: DISCLAIMER OF WARRANTIES AND LIMITATIONS ON OUR LIABILITY

*We warrant that our products are manufactured to strict quality assurance specifications and that the information supplied by us is accurate to the best of our knowledge. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you shall make your own tests to determine the suitability of our product for your particular purpose. Any use or application other than recommended herein is the sole responsibility of the user. Listed physical properties are typical and should not be construed as specifications. **NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, REGARDING SUCH OTHER INFORMATION, THE DATA ON WHICH IT IS BASED, OR THE RESULTS YOU WILL OBTAIN FROM ITS USE. NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, THAT OUR PRODUCT SHALL BE MERCHANTABLE OR THAT OUR PRODUCT SHALL BE FIT FOR ANY PARTICULAR PURPOSE. NO WARRANTY IS MADE THAT THE USE OF SUCH INFORMATION OR OUR PRODUCT WILL NOT INFRINGE UPON ANY PATENT.** We shall have no liability for incidental or consequential damages, direct or indirect. Our liability is limited to the net selling price of our product or the replacement of our product, at our option. Acceptance of delivery of our product means that you have accepted the terms of this warranty whether or not purchase orders or other documents state terms that vary from this warranty. No representative is authorized to make any representation or warranty or assume any other liability on our behalf with any sale of our products. Our products contain chemicals that may **CAUSE SERIOUS PHYSICAL INJURY. BEFORE USING, READ THE MATERIAL SAFETY DATA SHEET AND FOLLOW ALL PRECAUTIONS TO PREVENT BODILY HARM.***

# TECHNICAL DATA-Urethane Topcoat HIGH SOLIDS HIGH WEAR URETHANE

## PRODUCT DESCRIPTION:

Urethane Topcoat is a three component aliphatic urethane floor finish that exhibits excellent characteristics for abrasion resistance, chemical resistance, flexibility, weathering and UV stability.

## RECOMMENDED FOR:

Recommended for auto service centers, warehouses, computer rooms, laboratories, aircraft hangers, cafeterias, and some chemical exposure areas.

## SOLIDS BY WEIGHT and VOLUME:

Mixed= 93% solids by weight / 92% solids by volume (+,-2%)

## VOLATILE ORGANIC CONTENT:

Less than 95 grams per liter (for colors or clear mixed)

## STANDARD COLORS:

Opaque clear/amber clear with color options using our urethane color packs. The colorants may be added at the ratio of 1 pint per gallon kit of the Urethane Topcoat product. However, the colorants may not impart a total hide over dissimilar colored basecoats and therefore, a basecoat must be applied in the same color before applying this product. Color packs available for this product line are white, off white, light gray, medium gray, charcoal gray, tile red, tan, light blue and blue. The clear is not suitable as a topcoat over colored systems.

## COVERAGE PER GALLON Kit (colors):

600 square feet per gallon (a gallon kit + pigment = approximately 1.1 gallons and yields 660 square feet actual coverage per colored kit.

## COVERAGE PER GALLON KIT (clear):

600 square feet per gallon kit

## PACKAGING INFORMATION

1 gallon kits (1 pint part A) with (0.70 gallons part B) and (3.0# part C.) (Weights and volumes approximate) (Approximately 1 gallon)

## MIX RATIO:

1.08# part A with 6.45# part B and 3.0# part C (weights approximate)

## FINISH CHARACTERISTICS:

Semi-gloss/eggshell (typical gloss is 20-40 @ 60 degrees)

## SHELF LIFE:

6 months in unopened containers.

## ABRASION RESISTANCE:

Taber abrasor CS-17 calibrase wheel with 1000 gram total load and 500 cycles = 15-20 mg loss

## IMPACT RESISTANCE:

Gardner Impact = 160 in. lb. (passed)

## FLEXIBILITY:

No cracks on a 1/8" mandrel

## ADHESION:

On a properly prepared epoxy basecoat, the adhesion should exceed 300 psi @ elcometer (concrete failure, no delamination)

## VISCOSITY:

Mixed liquids A/B = 1000-2000 cps (typical)

## DOT CLASSIFICATIONS:

Part A "NA1993, COMBUSTIBLE LIQUID N.O.S., 3, PG III"

Part B "ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID, N.O.S., UN3082, 9, PGIII,"

## CURE SCHEDULE: (70°F)

Pot life – 1 gallon volume (maximum time to apply)..... 1-2 hours  
tack free (dry to touch)..... 3-6 hours  
recoat or topcoat..... 6-10 hours  
light foot traffic..... 14-24 hours  
full cure (heavy traffic)... 3-5 days

## APPLICATION TEMPERATURE:

50-90 degrees F with relative humidity between 50-90%

## CHEMICAL RESISTANCE:

REAGENT	RATING
acetic acid 5%	C
mek	B
gasoline	D
50% sodium hydroxide	D
10% sulfuric	D
10% hydrochloric acid	D
20% nitric acid	C
ethylene glycol	D

Rating key: A - not recommended, B - 2 hour term splash spill, C - 8 hour term splash spill, D - 72 hour immersion, E - long term immersion. NOTE: extensive chemical resistance information is available through your sales representative.

## PRIMER:

For a high build color system, we recommend our epoxy basecoat in a matching color for the intermediate coat.

## TOPCOAT:

We do not recommend multiple coats of this product or other topcoats.

## LIMITATIONS:

Color or gloss may be affected by humidity, temperatures, chemical exposure, application thickness, exposure to lighting such as sodium vapor lights. For best results use a high quality 3/8" nap roller.

Slab on grade requires moisture barrier

Substrate temperature must be 5°F above dew point

All new concrete must be cured for at least 30 days

Physical properties are typical values and not specifications

Tire contact may cause staining and discoloration

Colors may vary from batch to batch, therefore, use only product from the same batches for an entire job.

See reverse side for application instructions.

See reverse side for limitations of our liability and warranty.

Do not use if relative humidity is below 25%

Material has to be applied at the recommended thickness per gallon uniformly for proper appearance and development of physical properties.

The epoxy basecoat must be abraded/de-glossed for proper adhesion.

# INSTRUCTIONS (Urethane Topcoat)

- 1) **PRODUCT STORAGE:** Store product at normal room temperature before using. Storage should be between 60 and 90 degree F.
- 2) **SURFACE PREPARATION:** Surface preparation will vary according to the type of complete system to be applied. For a one or two coat thin build system over concrete, (3-10 mils dry) we recommend either mechanical scarification or acid etching until a suitable profile is achieved. For a complete system build higher than 10 mils dry, we recommend a fine brush blast (shot blast). All dirt, oil, dust, foreign contaminants and laitance must be removed to assure a trouble free bond to the substrate. A test should be made to determine that the concrete is dry; this can be done by placing a 4' X 4' plastic sheet on the substrate and taping down the edges. If after 24 hours, the substrate is still dry below the plastic sheet, then the substrate is dry enough to start coating. The plastic sheet testing is also a good method to determine if any hydrostatic pressure problems exist that may later cause disbonding. It is crucial that the epoxy basecoat is thoroughly sanded until the surface is de-glossed and appropriately and thoroughly scratched. It is recommended that a minimum 80 grit paper be used.
- 3) **PRODUCT MIXING:** This product has three components. The part A should be mixed with the part B thoroughly and then the part C should be added and mixed in well to insure a uniform mixture. The kits come prepackaged and should be used in their entirety and should not be broken down. If a color pack is used, it is recommended that the color pack be combined with the part A and part B prior to adding the part C aggregate and then mixed well. After the three (or four, if color packs are used) parts are combined, mix extremely well with slow speed mixing equipment such as a jiffy mixer until the material is thoroughly mixed and streak free. Avoid whipping air into the coating. Improper mixing may result in product failure. Once the material is opened, it cannot be re-sealed for later use.
- 4) **PRODUCT APPLICATION:** Pour the mixed material into the application tray. Apply at the rate of 600 square feet per gallon in a uniform manner with a 3/8" nap roller. For uniform appearance, it is critical that the material is not applied thicker than this application rate. Dip the roller in the coating and roll out excess material in the roller tray prior to the actual application to the substrate. Overlap subsequent passes being sure no excess material is applied when overlapping. Make sure the floor has just enough material to cover evenly in a thin application. Finally, re-roll the area in the opposite direction of the first pass applications to level and even the application. The final re-rolling for the entire floor should be in the same direction. Remix the material in the application tray to maintain a uniform mix throughout the application process. If the appearance is not satisfactory, re-roll until the area is uniform in appearance. It is almost impossible to over-roll this material. The last step in the application process (wearing spiked shoes) is to pull the roller tool across the entire slab in one direction without applying any pressure and repeating this process by overlapping until the entire slab has been re-rolled. This will help blend in any roller and overlap marks. Maintain temperatures and humidity within the recommended ranges during the application and during the curing process. Make sure the substrate has a suitable epoxy primer that has been de-glossed (see surface preparation above) It is best to maintain a wet edge to avoid roller marks. Direct sunlight or high temperatures may cause visible roller marking during application. Too thick of an application may result in solvent entrapment and product failure. The Surface must be dry before the application of this product.
- 5) **RECOAT OR TOPCOATING:** Multiple coats of this product are not recommended without thoroughly evaluating the adhesion in conjunction with a thorough deglossing. If you opt to apply multiple coats of this product, a test area must be applied to test adhesion before attempting to apply multiple coats over the entire job. If you opt to recoat this product, you must first be sure that all of the solvents have evaporated from the coating during the curing process and properly de-gloss and roughen the surface (see surface preparation above). The information on the front side are reliable guidelines to follow. However, it is best to test the coating before recoating or topcoating. This can be done by pressing on the coating with your thumb to verify that no fingerprint impression is left. Always remember that colder temperatures will require more cure time for the product. Before recoating or topcoating, check the coating to insure no contaminants exist. If contaminants are present on a previous coat, remove with a standard detergent cleaner and allow to thoroughly dry. Although not recommended, when recoating this product with subsequent coats, it is advisable to apply the recoat before 24-48 hours pass only after proper surface preparation and adhesion testing has been completed.
- 6) **CLEANUP:** Use ketone solvents or other suitable cleaning solvent
- 7) **FLOOR CLEANING:** Caution! Some cleaners may affect the color of the floor installed. Test each cleaner in a small area, utilizing your cleaning technique. If no ill effects are noted, you can continue to clean with the product and process tested.
- 8) **RESTRICTIONS:** Restrict the use of the floor to light traffic, non-harsh chemicals and water until the coating is fully cured..  
Dependent on actual complete system application, surface may be slippery, especially when wet or contaminated; keep surface clean and dry.

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*We warrant that our products are manufactured to strict quality assurance specifications and that the information supplied by us is accurate to the best of our knowledge. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you shall make your own tests to determine the suitability of our product for your particular purpose. Any use or application other than recommended herein is the sole responsibility of the user. Listed physical properties are typical and should not be construed as specifications. **NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, REGARDING SUCH OTHER INFORMATION, THE DATA ON WHICH IT IS BASED, OR THE RESULTS YOU WILL OBTAIN FROM ITS USE. NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, THAT OUR PRODUCT SHALL BE MERCHANTABILITY OR THAT OUR PRODUCT SHALL BE FIT FOR ANY PARTICULAR PURPOSE. NO WARRANTY IS MADE THAT THE USE OF SUCH INFORMATION OR OUR PRODUCT WILL NOT INFRINGE UPON ANY PATENT.** We shall have no liability for incidental or consequential damages, direct or indirect. Our liability is limited to the net selling price of our product or the replacement of our product, at our option. Acceptance of delivery of our product means that you have accepted the terms of this warranty whether or not purchase orders or other documents state terms that vary from this warranty. No representative is authorized to make any representation or warranty or assume any other liability on our behalf with any sale of our products. Our products contain chemicals that may CAUSE SERIOUS PHYSICAL INJURY. BEFORE USING, READ THE MATERIAL SAFETY DATA SHEET AND FOLLOW ALL PRECAUTIONS TO PREVENT BODILY HARM.*